



Formulation

Clear Acrylic Lacquer HALOX® 630

Component A	% Wt./Wt.	Class	Supplier
Methyl Ethyl Ketone (MEK)	6.36	Solvent	
Acetone	9.89	Solvent	
Methyl Isobutyl Ketone (MIBK)	1.73	Solvent	
<i>Stir vigorously while adding</i>			
Cellulose Acetate Butyrate 381-0.5	7.71	Flow agent	Eastman
<i>Mix until clear and homogenous</i>			
Paraloid B-66	27.71	Resin	Dow
Phosflex T-BEP	3.85	Plasticizer	ICL
FC-4430	0.03	Surfactant	3M
HALOX® 630	1.14	Corrosion inhibitor	ICL
Methyl Isobutyl Ketone (MIBK)	18.71	Solvent	
Methyl Ethyl Ketone (MEK)	18.71	Solvent	
Propylene Glycol Monomethyl Ether Ace1	4.16	Solvent	
TOTAL	100		
Formula Constants		Formula Properties	
% Solids/Wt.	36.25	Density lbs./gal.	N/A
% Solids/Vol.	38.92	KU Visc. @ R.T.	N/A
VOC g/l	504		

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